

# *THE ULTIMATE 1000 LIFT™*

## **Instructions for Installing Freedom Pivot Machine To a Stationary Load Bar OP-015 Key RP-037 Key**

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**MORTUARY LIFT™ COMPANY**  
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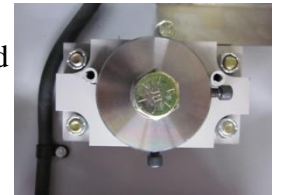
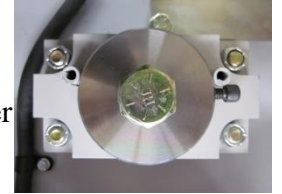
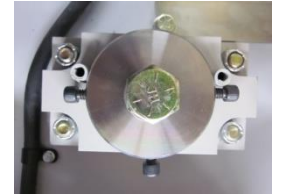
# ULTIMATE 1000 LIFT™

## Instructions for Installing Freedom Pivot Machine to a Stationary Load Bar (key-way)

1. Install the load bar in desired location.
2. Place 2-3 large eye lag bolts (depending on how load bar was installed) 14" from the load bar on both sides.
3. Place thread lock on the 5/8-13x4" bolt and align the machine so that you can fit the key on the key way into the load Bar.
4. Once you have the machine centered on the center block of the load bar, screw in the 5/8-13x4" pivot bolt and tighten down.



5. Make sure to tighten set screw (do not over tighten) on load bar to the pivot bolt.
6. To set the pivot to allow a 180 degree clearance, remove two of the limiting allen bolts located on the Freedom Pivot inside the machine. You may set the 180 degree turn based on which side you leave the limiting allen bolt on. Removing only one allen bolt on either side will allow the machine to pivot 90 degrees. If the machine is rotating in the wrong direction, replace the limiting allen bolt removed and remove the limiting allen bolt opposite of the one replaced. This will allow the machine to rotate in the opposite direction.



**NEVER TAKE ALL THREE SET SCREWS OUT. THIS WILL RESULT IN THE MACHINE SPINNING 360 DEGREES CAUSING THE BOLT TO UNSCREW, THE MACHINE TO FALL AND INJURY OR DEATH TO OCCUR.**